

LEAN HIGHER EDUCATION

Presentation to Kentucky Community & Technical College System ProcessPalooza

October 11, 2022

Bill Balzer

Emeritus Professor, Industrial Organizational Psychology, Bowling Green State University

Formerly Department Chair, Regional College Dean, VP for Faculty Affairs (BGSU) and Interim President (Owens Community College)

Lean Six Sigma Black Belt

The Need for Change in HE

Funding challenges: Financial support for higher education (HE) has eroded and shows no sign of returning to previous levels of support

Accountability to our “beneficiaries:” Labor intensive sector relying on a “cost-plus” business model; Increasing student loan burden impacts career choices and standard of living

Accountability to our “sponsors:” Perception of HE as inefficient and expensive has led to external pressures to contain costs; Greater public accountability of HE is demanded

Competitive advantage in an increasingly competitive marketplace: commoditization of HE; Technological advances in the design and delivery of HE

Traditional Responses

Traditional Reactive Responses

Stay the course: Challenges are transitory

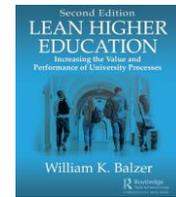
Cross your fingers: Continue to operate on “cost-plus” basis

Traditional Proactive Responses

Get through today: Plans of action for the near future (e.g., early retirement incentive, sweep budgets)

Plan your way out: Bold plan (new mission, university-wide initiatives, strategic plan, culture shift) driven by leadership

A (Not So) New Alternative: Lean Higher Education (LHE)



A WORKING DEFINITION: LHE is a problem-solving framework used to increase the value and performance of university processes. Grounded in the principles of continuous improvement and respect for people, the successful application of LHE will meet the expectations of those served by the processes, engage and develop the employees who deliver the processes, and enhance the efficiency and effectiveness of the university.

Balzer (2020)

Examples of HE Processes (i.e., Services, Sets of Activities)

Admitting
students

Hiring faculty &
staff

Moving students
into residence
halls

Purchasing
supplies or
services

Adding or
dropping a course

Establishing
partnership with an
intl institution to
support education
abroad

Remodeling
laboratory space
for faculty
research

Reserving a
classroom

Student mental
health
assessment and
therapy services

Offering a new
course or major

Approving a grant
submission

Advising
students

Preparing
mandated reports
for governmental
agencies

Reimbursing
professional
travel

Processing gifts
from donors

Scheduling
instructors for
summer courses

Lean Evolution: Beyond Manufacturing

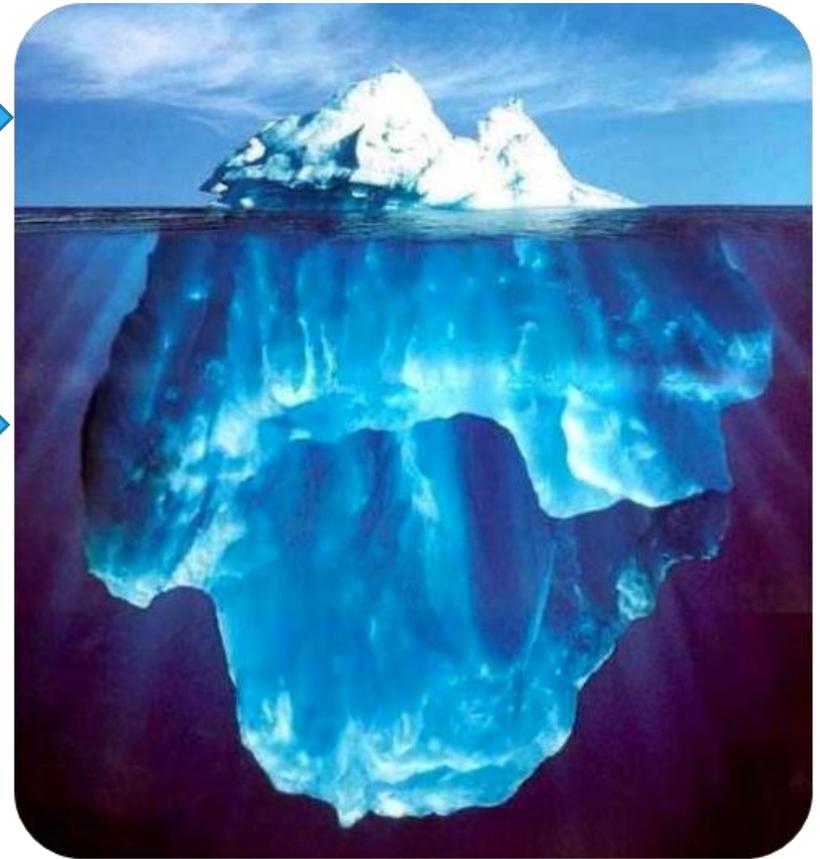
NAICS 2017 Sectors (Balzer et al. 2019)

- Agriculture
- Mining, Quarrying, and Oil and Gas Extraction
- Utilities
- Construction
- Manufacturing
- Wholesale Trade
- Retail Trade
- Transportation and Warehousing
- Information
- Finance and Insurance
- Professional, Scientific, and Technical Services
- Management of Companies and Enterprises
- Administrative and Support and waste management and Remediation Services
- **Educational Services**
- Health Care and Social Assistance
- Arts, Entertainment, and Recreation
- Accommodation and Food Services
- Other Services (except Public Administration)
- Public Administration
- Real Estate Rental and Leasing

Learning to See: Waste

Customer calls/ complaints/ loss
Waiting
Mistakes (and corrections) →
Stress & dissatisfaction

Transportation →
Incorrect inventory
Wasted motion
Overproduction
Defects & errors
Over processing
Wasted human potential
Slow machines
Duplicated effort
Waste & storage
Paperwork
Approvals
Overburdening employees
Unevenness



Why Lean Higher Education?

- Embraces institutional excellence through a **comprehensive approach** to operational (and strategic) excellence
- Offers a **practical framework and tools** (supported by research) to support relentless continuous improvement
- Favors **implementing solutions quickly**
- **Meets the expectations** of internal and external beneficiaries
- Values, engages, & develops the **full potential of all employees**
- **Frees up resources** for savings and/or reinvestment
- **Win-win-win** for beneficiaries, employees, and HE institution
- Transforms the institution into a **true learning organization**

Lean HE Institutions Around the World



- **Blue Mountain Community College (OR)**
- **Des Moines Area Community College (IA)**
- **Everett Community College (WA)**
- **Ivy Tech Community College (IN)**
- **Mt Hood Community College (OR)**
- **New Brunswick Community College (Canada)**
- **Northwood Technical College (WI)**
- **West Shore Community College (MI)**
- Bowling Green State University
- Miami University
- Michigan Technological University
- University of Central Oklahoma
- University of Michigan
- University of Iowa
- University of North Alabama
- University of Texas
- University of Washington
- University of Wisconsin
- Western Governors University
- Carleton University (Canada)
- Edinburgh Napier University (Scotland)
- Macquarie University (Australia)
- UiT the Arctic University of Norway
- University of Sheffield (Great Britain)
- University of St Andrews (Scotland)
- University of Strathclyde (Scotland)
- University of Waterloo (Canada)

LHE Improving Many HE Processes

- **Benefiting students:** External admission inquiries; Ugrad/grad/postgrad/intl student admissions; Student move-in; Advising; Course registration; Billing; Academic success for at-risk students; ADA requests; Graduate student contracting; Student health services
- **Benefiting employees:** Fund transfer to international sites; Campus lost and found; Campus printing; Purchase orders; IT project requests; Donor gift recognition; Updating recruitment materials; Library reshelving; Final exam scheduling; ADA requests
- **Benefiting faculty/T&L:** Teaching improvements; Annual faculty activity reporting; Grant and contract accounting; Research project account setup; Program-wide academic course review; Grade change administrative process; Curriculum change approval
- **Benefiting facilities:** Bidding for large contracts; Summer programs/housing; Carpet cleaning; Building design/construction; Change orders; Reducing utility costs; Key approval/distribution

The Breadth of LHE Applications for Improving HE Institutions & Systems

- Rapid Improvement Event (Kaizen)
- Lean Structured Problem Solving
- 5S Workplace Organization
 - Sort, Set in Order, Shine, Standardize, Sustain
- Lean in Daily Work: Lean Stand Ups/Huddles, 3C (Concern, Cause, Countermeasure), “Just Do It”
- Lean Meetings
- 3P (Production, Preparation, Process)
- Strategic Planning/Deployment (Hoshin Kanri)

Supported by Lean Tools & Practices

<i>Prioritization matrix</i>	<i>SIPOC/BOSCARD scoping chart</i>	<i>Team/project charter</i>
<i>1-page template</i>	<i>“Go and see” walk the process</i>	<i>Voice of customer</i>
<i>Kano analysis</i>	<i>Benchmarking</i>	<i>Benefits exploration map</i>
<i>CTQ requirement</i>	<i>Data collection plan</i>	<i>Run chart</i>
<i>Pareto chart</i>	<i>Five whys</i>	<i>Process mapping</i>
<i>Cross-functional flowchart</i>	<i>Spaghetti diagrams</i>	<i>Waste identification</i>
<i>Cause-and-effect diagram</i>	<i>Pain points</i>	<i>Gap analysis</i>
<i>Interrelationship diagraph</i>	<i>Brainstorming/Brainwriting</i>	<i>Affinity diagram</i>
<i>Multi-voting</i>	<i>Ease/benefit matrix</i>	<i>Solution selection matrix</i>
<i>Takt time</i>	<i>Trystorming</i>	<i>Error proofing</i>
<i>Action register/plan</i>	<i>Gantt chart</i>	<i>Responsibility matrix</i>
<i>Measurable benefits data plan</i>	<i>30/60/90 plan</i>	<i>Countermeasures</i>
<i>Force field analysis</i>	<i>RACI responsibility assignment matrix</i>	

The Rapid Improvement Event (Kaizen): The Best Known Application of LHE

1. Determine **who are the beneficiaries** (internal and external clients) and what they value from the college/university process
2. Analyze the current process from perspectives of both college/university & beneficiaries to identify steps that add or don't add value
3. Propose a new process using LHE to (a) **eliminate waste** and (b) **improve flow** - with no new resources assumed
4. Implement the new process and evaluate performance against established metrics
5. Achieve perfection through **continuous improvement** & radical transformation of process (& maybe resources later)

Case Studies of LHE: Project Examples

(Balzer 2010; 2020)

Benefiting Students: BGSU Counseling Center

Benefiting Employees: U Iowa Faculty & Staff
Hiring Process

Benefiting Faculty/T&L: U Strathclyde
Curriculum Changes

Benefiting Facilities: U Central Oklahoma Work
Order Process

BGSU Counseling Center Project

Problem: Long wait for student counseling services

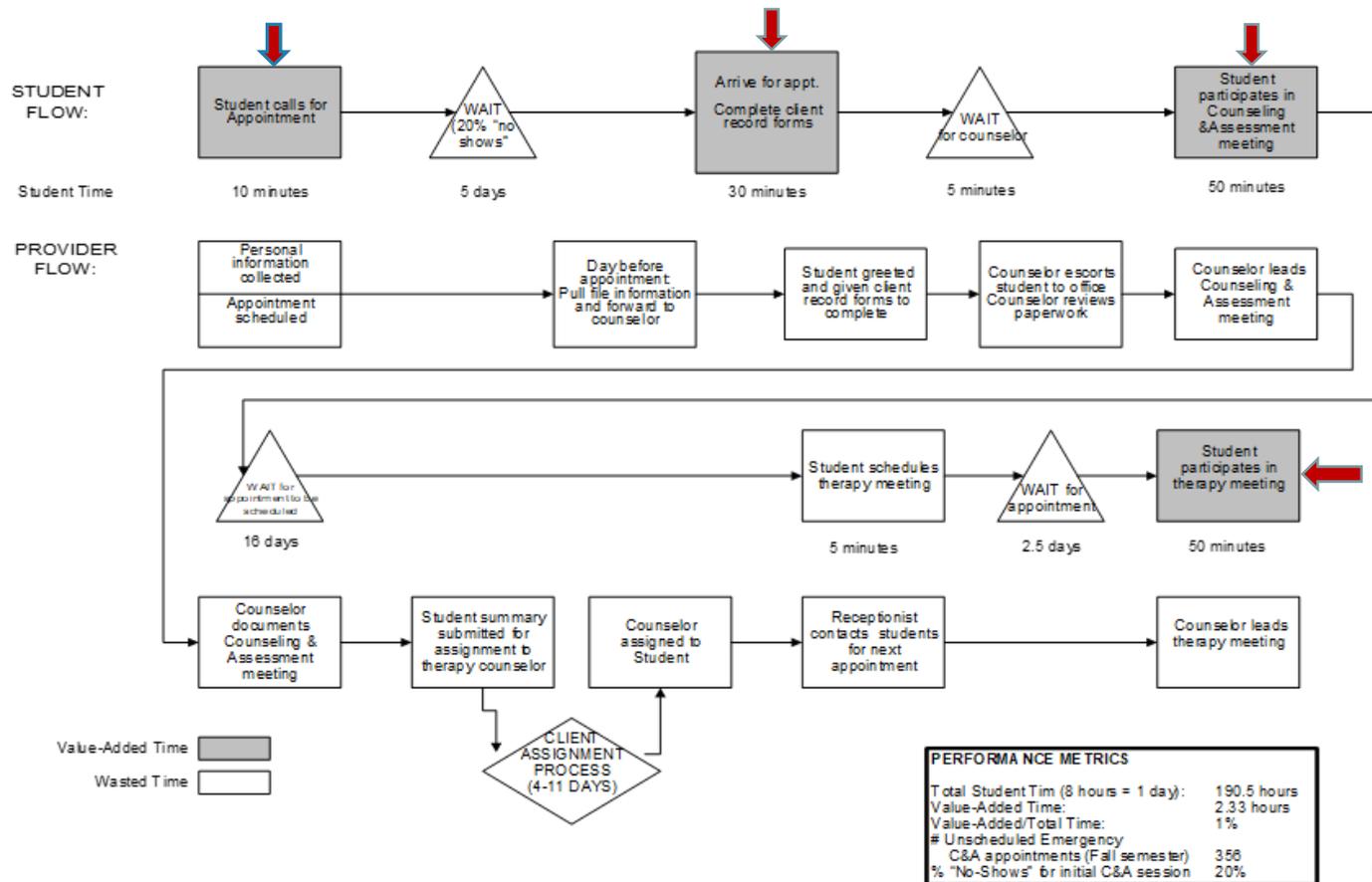
Step: Scope the Process

- Team established
- Student clients specify value
- “Walk” through the process from client & provider perspectives (“learning to see”)
- KPIs collected
 - e.g., time from contact to counselor assignment
- Establish baseline performance of current process



Step: Analyze the current process

Current State Process Map: Mental Health Assessment & Therapy Services



Step: Analyze the current process

Examples of Summary Statistics for the Current Consultation & Assessment Interview

Process Step	Average Time	Minimum Time	Maximum Time	Average Variation (Standard Deviation)
Time from Scheduling to Actual Appointment	4.9 Days	1.0 Days	9.0 days	2.2 Days
Student Arrival Time for Appointment	7.3 Minutes Early	10 Minutes Late	22 Minutes Early	9.4 Minutes
Time for Student to Complete Medical Forms	14.5 Minutes	2.0 Minutes	20.0 Minutes	4.6 Minutes
Student Waiting Time for Counselor	3.6 Minutes	1.0 Minute	7.0 Minutes	2.0 Minutes
Length of C&A Interview Session	50.5 Minutes	28.0 Minutes	93.0 Minutes	17.4 Minutes

Process Note: Data presented are limited to the earliest steps of the C&AI process.

Step: Remove waste and improve flow



- Examine all process steps for value (vs. non-value waste) and contribution to flow
 - Waste of waiting for appointment
 - Waste of “no show” appointment times
 - Waste of gleaning information from forms
 - Waste of weekly “all inclusive” group meetings
 - Emergency services interrupting flow
 - Lack of flow moving student files within counseling center

Total Time: 12 - 21+ days

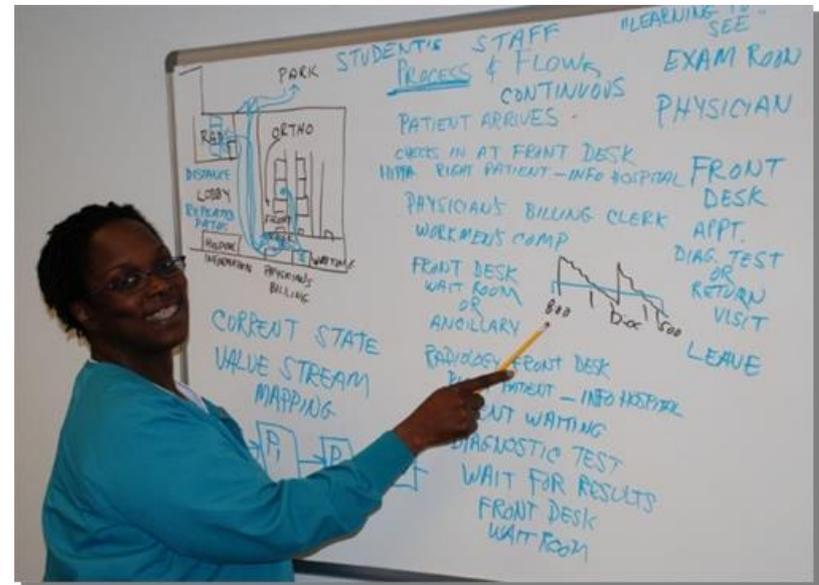
Value Added Time: < 2 hours

(99% waste!) 

Step: Remove waste and improve flow

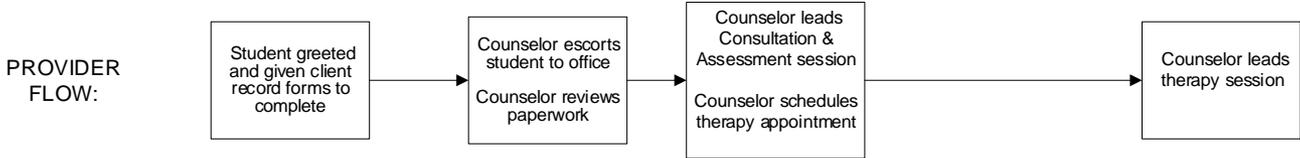
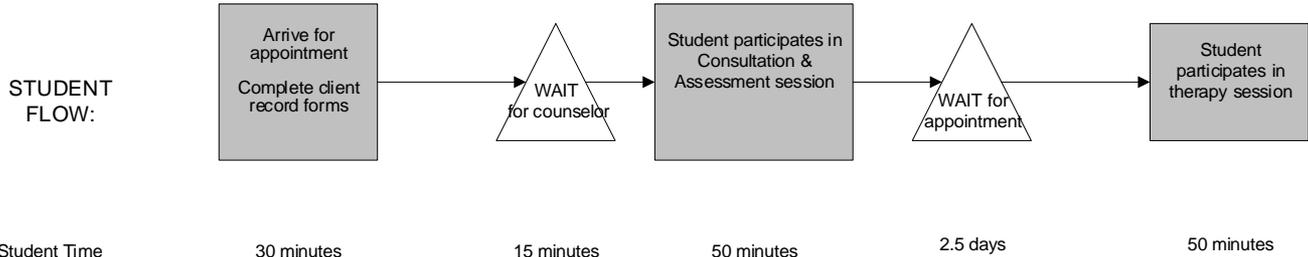
Propose & implement solutions

- 41 solutions proposed; many implemented:
 - **Implement “walk in” services for C&A interview**
 - Eliminate client assignment process meeting
 - Reschedule available counselor times
 - Streamline/reorganize client information forms
 - Standardize work (greater consistency in counselor’s role in the process)



Step: Implement the new process

Future State Process Map: Mental Health Assessment & Therapy Services

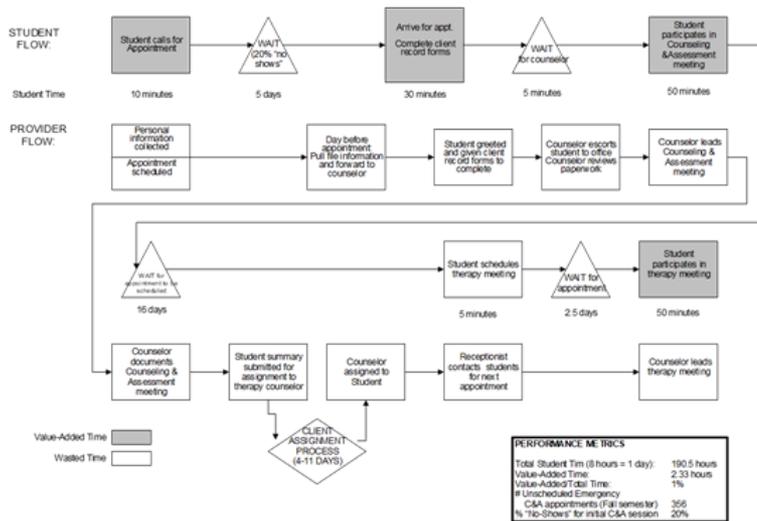


Value-Added Time
 Wasted Time

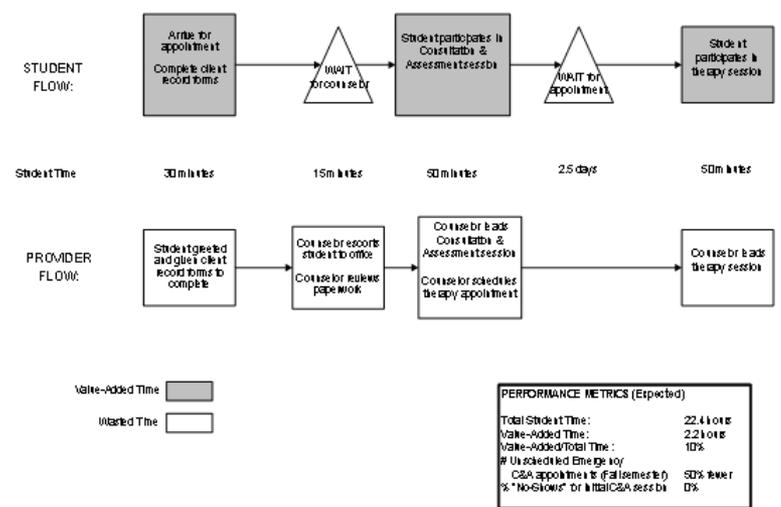
PERFORMANCE METRICS (Expected)	
Total Student Time:	22.4 hours
Value-Added Time:	2.2 hours
Value-Added/Total Time:	10%
# Unscheduled Emergency C&A appointments (Fall semester)	50% fewer
% "No-Shows" for initial C&A session	0%

Benchmark the Improved Process

Current "Is Now" Process:



Future "Should Be" Process:



BGSU Counseling Center Project

Problem: Long wait for student counseling services

	Before	After	% Improvement
Student waiting time until initial appointment (days)	5 days	< .1 (same day)	99.8%
Student waiting time from initial appointment to assignment to counselor (days)	16 days	< .1 (same day)	99.9% 
Number of emergency counseling service interviews	356	213	40.2%
% "No Shows" for consultation & assessment interviews	20%	< 1%	95.0%
Number of students requesting counseling services	761	950	24.8% increase
Number of counseling staff	12 FT 1 PT	12 FT 1 PT	NO INCREASE

Rapid Improvement Event (RIE) Performance Scorecard

Benefiting Employees: U Iowa Faculty/Staff Hiring Process

Problem: Hiring process too slow and complex

	Before	After	% Reduction
Steps in hiring process	30	25	17%
Work time by customers (hours)	94.8	43.7	54% 
Number of hiring application attachments	(unspecified)	(unspecified)	75%
Length of time needed to complete the hiring process (days)	45	30	33%
Number of and type of errors made in new hiring process	Now tracked for ongoing continuous improvement of the process		

Benefiting Faculty/T&L: U Strathclyde Curriculum Changes

Problem: Not complying with established quality requirements

Measure	Before	After	Difference
Late Submissions	72%	0%	100% reduction 
Returned for Corrections	82%	0%	100% reduction 
Retrospective Curriculum Changes	36%	0%	100% reduction
Staff Time Spent on Approval Process			55% reduction

Benefiting Facilities: U Central Oklahoma Work Order Process

Problem: Slow repairs of facilities

	Before	After	% Improvement
# Pieces of paper generated per order	19	2	88.4%
Annual paper cost	\$15,597	\$1,262	91.9%
Travel path of work order	1265 ft.	253 ft.	80.0%
Avg. # Touches	28	5	82.1%
Avg. # days until work order assigned	24.1	2.6	89.2%
Backlog of Work Orders	3000	< 300	90% 

General Findings

- **LHE benefits all HE constituencies:** Students and parents, faculty and staff, administrators and oversight boards, etc.
- **Multiple pathways to LHE success:** With or without support from top leadership, with or without a formal office to lead LHE, using RIEs or other applications of LHE (e.g., LDW), etc.
- **LHE journey can have multiple starting and ending points:** Voluntary adoption in limited areas vs. institution-wide adoption, centralized vs. decentralized, include academic processes vs. limited to support processes, etc.
- **Success across countries, cultures, and HE systems:** Public vs. private, western vs. non-western, 2-year vs. 4-year, etc.

Improvements on Metrics That Matter: Miami University of Ohio

LHE efforts (since inception in 2011 through May 2019):

- Number of Lean Ideas Submitted: 1853
- Number of Projects Completed: 1514
- Cost Reduction: \$27.5M*
- Cost Avoidance: \$42.6M*
- Revenue Generated: \$13.1M*

**Note. Calculated savings for first year of LHE project, providing a conservative estimate of financial impact on the university*

Improvements on Metrics That Matter: University of Strathclyde (UK)

Documented improved performance against strategic key performance indicators:

- Cumulative Number of Improvements: Over 4000
- Staffing Capacity Released **Annually**: 27,000 Hours (i.e., the equivalent of 675 weeks of full-time work or 13.5 FTE employees)
- **Annual** Efficiency Savings: £450,000 (\$585K)
- Increase to University Revenue: £15 Million (\$19.5M)

LHE: A New Mindset to Execute HE Strategy

#1 LHE rethinks the historical costing model

Historical: Tuition = Cost + Net Revenue vs. LHE: Tuition – Cost = Net Revenue

Focus on cost reduction for savings/strategic investment

#2 LHE “Non-Zero Sum” approach: Operational tactics for doing more with less

Engaging employees’ minds in LHE problem-solving approach (continuous improvement, remove waste) to use fewer and fewer resources while adding more value to beneficiaries

#3 LHE is “fast and nimble:” Accelerating the speed of change

Teams are “deputized” to implement changes immediately following the 3-5 day Rapid Improvement Event

#4 LHE executes strategy using a common “problem-solving” management system

Comprehensive, integrated, and proven problem-solving process for choosing, diagnosing, and fixing broken processes

LHE: Commitment to Continuous Improvement

- **SIMPLER:** Fewer process steps
- **FASTER:** Shorter process time
- **BETTER:** For students, faculty member, employees in the process, and colleges/system
- **CHEAPER:** Cost reduction, cost avoidance, and revenue generation

LHE: Commitment to Respect for People

- Acknowledging the expertise and ideas of all employees (especially those involved in the process)
- Professional growth and development: LHE knowledge and skills for all employees
- Improved job enrichment, responsibility, communication, and decision making
- Reduced stress/burnout
- Improved engagement/satisfaction

The Promise of LHE

- Focuses on the individuals we serve, not ourselves
- Empowers all employees involved in the process to help improve it
- An integrated set of principles & practices that have been demonstrated to work
- Can be implemented across institution/system or in areas ready to embrace LHE

**OVERALL: Win-Win-Win for beneficiary,
employee, and institution/system**

Start Your LHE Journey Today

It doesn't matter where you start or how you start – just start!

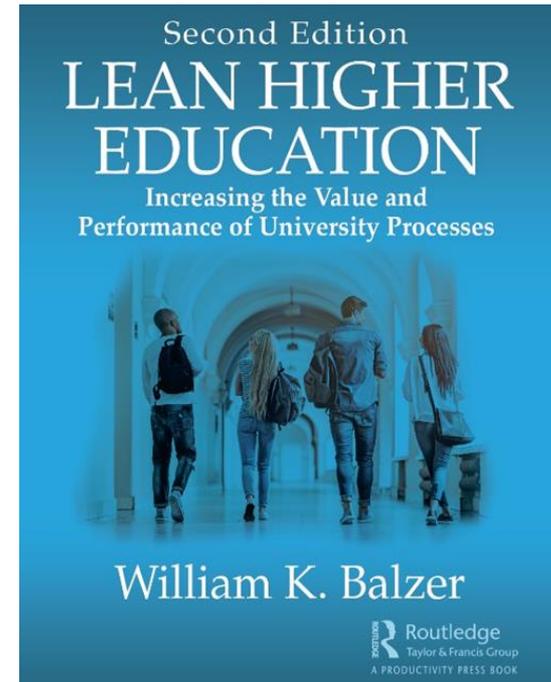
**Lean Higher Education:
Increasing the Value and
Performance of University
Processes 2nd Edition (2020)**

William K. Balzer

www.leanhighereducation.com

Bowling Green State University

wbalzer@bgsu.edu



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What do you think?

Thanks for your
attention and
have a great
ProcessPalooza!

